



DECLARATION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name; that

I believe I am an original, first and joint inventor of the invention entitled "'A System and Method of Managing Tool Travel in an Assembly Line Operation'" described and claimed in the specification which was filed on January 20, 2004 as Application Serial No. 10/761,084.

I have reviewed and understand the contents of the specification, including the claims, in the above-referenced application, as amended by any amendment specifically referred to in the Declaration.

I acknowledge my duty pursuant to 37 C.F.R. §1.56 to disclose information of which I am aware which is material to the patentability of this application.

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

None.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both,

under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of joint Inventor: Mr. Brad Lewis

Inventor's signature: Bradley A. Lewis

6-14-04
Date

Residence: 819 Old Highway 50 East
Centerville, TN 37033

Citizenship: United States

Post Office Address: 819 Old Highway 50 East
Centerville, TN 37033

Full name of joint Inventor: Mr. Robert J. Heginbottom

Inventor's signature: Robert J. Heginbottom

6-14-04
Date

Residence: 5662 Snow Creek Road
Santa Fe, TN 38482

Citizenship: United States

Post Office Address: 5662 Snow Creek Road
Santa Fe, TN 38482



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant: Mr. Brad Lewis, et al
Serial No.: 10/761,084
Filed: January 20, 2004
For: "A System and Method of Managing Tool Travel in an Assembly Line Operation"

Group Art Unit:
Examiner:
Attorney's Docket No. N9929-ICW
Customer No. 23456

POWER OF ATTORNEY BY ASSIGNEE

Pursuant to the provisions of 37 C.F.R. §§ 3.71 and 3.73(b), the undersigned Assignee of record of the entire right, title, and interest in the above identified application, by virtue of an assignment submitted concurrently herewith, elects to conduct the prosecution of the application to the exclusion of the named inventors. The undersigned declares that he is an officer of the Assignee and has reviewed the above referenced assignment and declares that, to the best of his knowledge, title is in the name of the Assignee Limitool, LLC.

Limitool, LLC hereby revokes all Powers of Attorney which have previously been issued. A new Power of Attorney is hereby issued. Accordingly, Limitool, LLC appoints:

I.C. Waddey, Jr. (Reg. No. 25,180)
Mark J. Patterson (Reg. No. 30,412)
Edward D. Lanquist, Jr. (Reg. No. 33,729)
Lucian Wayne Beavers (Reg. No. 28,183)
James R. Cartiglia (Reg. No. 30,738)
Emily A. Shouse (Reg. No. 44,336)
Larry W. Brantley (Reg. No. 46,052)
Martha B. Allard (Reg. No. 36,730)
Douglas W. Schelling (Reg. No. 48,335)
Phillip E. Walker (Reg. No. 52,336)
Howard H. Bayless (Reg. No. 51,245)

23456

PATENT TRADEMARK OFFICE

414 Union Street, Suite 2020
Bank of America Plaza
Nashville, TN 37219
(615) 242-2400

as its attorneys to prosecute the application identified above, and to transact all business in the U.S. Patent and Trademark Office connected therewith

Please direct all correspondence and telephone calls to Howard H. Bayless at the address and telephone number listed above.

Date: 6-14-04

Limitool, LLC

By: Robert J. Heginbottom
Robert J. Heginbottom
President

CERTIFICATE OF FIRST CLASS MAILING

I hereby certify that this Power of Attorney is being deposited with the United States Postal Service as first class mail in an envelope addressed to: Director of the USPTO, P.O. Box 1450, Alexandria, VA 22313-1450, on this 23rd day of June, 2004.

Howard H. Bayless

Howard H. Bayless
Registration No. 51,245

June 23, 2004
Date



Applicant or Patentee: Mr. Brad Lewis et al

Attorney's Docket No. N9929-ICW

Customer No. 23456

Application Serial No. 10/761,084

Filed or Issued: January 20, 2004

For: "A SYSTEM AND METHOD OF MANAGING TOOL TRAVEL IN AN ASSEMBLY LINE OPERATION"

**VERIFIED STATEMENT (DECLARATION) CLAIMING SMALL ENTITY STATUS
(37 CFR 1.9(f) & 1.27(c))—SMALL BUSINESS CONCERN**

I hereby declare that I am an officer of the small business concern identified below:

NAME OF SMALL BUSINESS CONCERN: Limitool, LLC

ADDRESS OF SMALL BUSINESS CONCERN: 5662 Snow Creek Road, Santa Fe, Tennessee 38482

I hereby declare that the above identified small business concern qualifies as a small business concern as defined in 13 CFR 121.12, and reproduced in 37 CFR 1.9(d), for purposes of paying reduced fees to the United States Patent and Trademark Office, in that the number of employees of the concern, including those of its affiliates, does not exceed 500 persons. For purposes of this statement, (1) the number of employees of the business concern is the average over the previous fiscal year of the concern of the persons employed on a full-time, part-time or temporary basis during each of the pay periods of the fiscal year, and (2) concerns are affiliates of each other when either, directly or indirectly, one concern controls or has the power to control the other, or a third party or parties controls or has the power to control both.

I hereby declare that rights under contract or law have been conveyed to and remain with the small business concern identified above with regard to the invention, entitled "A System and Method of Managing Tool Travel in an Assembly Line Operation" by inventors Mr. Brad Lewis, Mr. Robert J. Heginbottom, described in the application serial no. 10/761,084, filed January 20, 2004.

If the rights held by the above identified small business concern are not exclusive, each individual, concern or organization having rights in the invention is listed below and no rights to the invention are held by any person, other than the inventor, who would not qualify as an independent inventor under 37 CFR 1.9(c) if that person made the invention, or by any concern which would not qualify as a small business concern under 37 CFR 1.9(d), or a nonprofit organization under 37 CFR 1.9(e).

There are no such persons, concerns, or organizations.

I acknowledge the duty to file, in this application or patent, notification of any change in status resulting in loss of entitlement to small entity status prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fee due after the date on which status as a small entity is no longer appropriate. (37 C.F.R. 1.28(b))

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that

these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application, any patent issuing thereon, or any patent to which this verified statement is directed.

NAME OF PERSON SIGNING: Robert J. Heginbottom

TITLE OF PERSON IF OTHER THAN OWNER: President

ADDRESS OF PERSON SIGNING: 5662 Snow Creek Road, Santa Fe, Tennessee 38482

SIGNATURE Robert Heginbottom DATE 6-14-04